

**PCT****REQUEST**

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

For receiving Office use only

International Application No.

International Filing Date

Name of receiving Office and "PCT International Application"

Applicant's or agent's file reference  
(if desired) (12 characters maximum) 38093**Box No. I TITLE OF INVENTION****NEW AZABICYCLIC COMPOUNDS, A PROCESS FOR THEIR PREPARATION AND PHARMACEUTICAL COMPOSITIONS CONTAINING THEM****Box No. II APPLICANT** This person is also inventor

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

**LES LABORATOIRES SERVIER**  
12, Place de la Défense  
92415 COURBEVOIE Cedex  
FRANCE

Telephone No.  
**01.55.72.60.00**Facsimile No.  
**01.55.72.72.13**

Teleprinter No.

Applicant's registration No. with the Office

State (that is, country) of nationality:

**FR**

State (that is, country) of residence:

**FR**

This person is applicant  all designated States  all designated States except the United States of America  the United States of America only  the States indicated in the Supplemental Box

**Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)**

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

**CASARA, Patrick**  
740, Chemin Pré Seigneur  
78670 VILLENNES SUR SEINE  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

Applicant's registration No. with the Office

State (that is, country) of nationality:

**FR**

State (that is, country) of residence:

**FR**

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Further applicants and/or (further) inventors are indicated on a continuation sheet.

**Box No. IV AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR CORRESPONDENCE**

The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:

 agent common representative

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.)

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12, Place de la Défense  
92415 COURBEVOIE Cedex  
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**01.55.72.60.00**Facsimile No.  
**01.55.72.72.13**

Teleprinter No.

Agent's registration No. with the Office

Address for correspondence: Mark this check-box where no agent or common representative is/has been appointed and the space above is used instead to indicate a special address to which correspondence should be sent.

## Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

If none of the following sub-boxes is used, this sheet should not be included in the request.

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

CHOLLET, Anne-Marie  
15, avenue Charles de Gaulle  
78230 LE PECQ  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

Applicant's registration No. with the Office

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FR

State (that is, country) of residence:

FR

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DHAINAUT, Alain  
7, rue des Guipières  
78400 CHATOU  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

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BERT, Lionel  
8, bd de Ménilmontant  
75020 PARIS  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

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LESTAGE, Pierre  
9, allée de la Grande Terre  
78170 LA CELLE SAINT CLOUD  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

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LOCKHART, Brian  
1, résidence la Trouée  
78810 FEUCHEROLLES  
FRANCE

This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

Applicant's registration No. with the Office

State (that is, country) of nationality:  
IRELANDState (that is, country) of residence:  
FRANCE

This person is applicant for the purposes of:  all designated States  all designated States except the United States of America  the United States of America only  the States indicated in the Supplemental Box

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**Box No. V DESIGNATIONS**

The filing of this request constitutes under Rule 4.9(a), the designation of all Contracting States bound by the PCT on the international filing date, for the grant of every kind of protection available and, where applicable, for the grant of both regional and national patents.

However,

- DE Germany is not designated for any kind of national protection
- KR Republic of Korea is not designated for any kind of national protection
- RU Russian Federation is not designated for any kind of national protection

(The check-boxes above may be used to exclude (irrevocably) the designations concerned in order to avoid the ceasing of the effect, under the national law, of an earlier national application from which priority is claimed. See the Notes to Box No. V as to the consequences of such national law provisions in these and certain other States.)

**Box No. VI PRIORITY CLAIM**

The priority of the following earlier application(s) is hereby claimed:

Filing date of earlier application (day/month/year)	Number of earlier application	Where earlier application is:		
		national application: country or Member of WTO	regional application:*	international application: receiving Office
item (1) 20 February 2004 (20/02/2004)	0401690	FR		
item (2)				
item (3)				

Further priority claims are indicated in the Supplemental Box.

The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) (*only if the earlier application was filed with the Office which for the purposes of this international application is the receiving Office*) identified above as:

all items       item (1)       item (2)       item (3)       other, see Supplemental Box

\* Where the earlier application is an ARIPO application, indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed (Rule 4.10(b)(ii)):

**Box No. VII INTERNATIONAL SEARCHING AUTHORITY**

**Choice of International Searching Authority (ISA) (if two or more International Searching Authorities are competent to carry out the international search, indicate the Authority chosen; the two-letter code may be used):**

ISA / .....

Request to use results of earlier search; reference to that search (if an earlier search has

*International Searching Authority):*  
Date (day/month/year) Number

## REGULATIONS

**The following declarations are contained in Boxes Nos. VIII (i) to (v) (mark the applicable boxes in the right order, indicating the number of each type of declaration):**

### Number of declarations

Box No. VIII (i) Declaration as to the identity of the inventor

Box No. VIII (ii) Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent

Box No. VIII (iii) Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application

Box No. VIII (iv) Declaration of inventorship (only for the purposes of the designation of the United States of America)

Box No. VIII (v) Declaration as to non-prejudicial disclosures or exceptions to lack of novelty

## Box No. IX CHECK LIST; LANGUAGE OF FILING

This international application contains:		This international application is accompanied by the following item(s) (mark the applicable check-boxes below and indicate in right column the number of each item):		Number of items
(a) on paper, the following number of sheets:				
request (including declaration sheets)	: 5	<input type="checkbox"/> fee calculation sheet		:
description (excluding sequence listing and/or tables related thereto)	: 49	<input type="checkbox"/> original separate power of attorney		:
claims	: 11	<input type="checkbox"/> original general power of attorney		:
abstract	: 1	<input type="checkbox"/> copy of general power of attorney; reference number, if any: .....		:
drawings	: _____	<input type="checkbox"/> statement explaining lack of signature		:
Sub-total number of sheets	: 66	<input checked="" type="checkbox"/> priority document(s) identified in Box No. VI as item(s): .....		: 1
sequence listing	: _____	<input type="checkbox"/> translation of international application into (language): .....		:
tables related thereto	: _____	<input type="checkbox"/> separate indications concerning deposited microorganism or other biological material		:
(for both, actual number of sheets if filed on paper, whether or not also filed in electronic form; see (c) below)	: _____	<input type="checkbox"/> sequence listing in electronic form (indicate type and number of carriers)		:
Total number of sheets	: 66	(i) <input type="checkbox"/> copy submitted for the purposes of international search under Rule 13ter only (and not as part of the international application)		:
(b) <input type="checkbox"/> only in electronic form (Section 801(a)(i))		(ii) <input type="checkbox"/> (only where check-box (b)(i) or (c)(i) is marked in left column) additional copies including, where applicable, the copy for the purposes of international search under Rule 13ter		:
(i) <input type="checkbox"/> sequence listing		(iii) <input type="checkbox"/> together with relevant statement as to the identity of the copy or copies with the sequence listing mentioned in left column		:
(ii) <input type="checkbox"/> tables related thereto				
(c) <input type="checkbox"/> also in electronic form (Section 801(a)(ii))		10. <input type="checkbox"/> tables in electronic form related to sequence listing (indicate type and number of carriers)		:
(i) <input type="checkbox"/> sequence listing		(i) <input type="checkbox"/> copy submitted for the purposes of international search under Section 802(b-quarter) only (and not as part of the international application)		:
(ii) <input type="checkbox"/> tables related thereto		(ii) <input type="checkbox"/> (only where check-box (b)(ii) or (c)(ii) is marked in left column) additional copies including, where applicable, the copy for the purposes of international search under Section 802(b-quarter)		:
Type and number of carriers (diskette, CD-ROM, CD-R or other) on which are contained the		(iii) <input type="checkbox"/> together with relevant statement as to the identity of the copy or copies with the tables mentioned in left column		:
<input type="checkbox"/> sequence listing: .....		11. <input checked="" type="checkbox"/> other (specify): Search Report .....		: 1
<input type="checkbox"/> tables related thereto: .....				
(additional copies to be indicated under items 9(ii) and/or 10(ii), in right column)				
Figure of the drawings which should accompany the abstract:		Language of filing of the international application:		French

Box No. X SIGNATURE OF APPLICANT, AGENT OR COMMON REPRESENTATIVE <i>Next to each signature, indicate the name of the person signing and the capacity in which the person signs (if such capacity is not obvious from reading the request).</i>	
(signature)	
Odile OSTERMANN authorised signatory LES LABORATOIRES SERVIER	

For receiving Office use only			
1. Date of actual receipt of the purported international application:		2. Drawings: <input type="checkbox"/> received:  <input type="checkbox"/> not received:	
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:			
4. Date of timely receipt of the required corrections under PCT Article 1(2):			
5. International Searching Authority (if two or more are competent): ISA /		6. <input type="checkbox"/> Transmittal of search copy delayed until search fee is paid	

For International Bureau use only	
Date of receipt of the record copy by the International Bureau:	